



STANDARD WORK

MolokClassic[®] 2G, Assembly instructions

Assembly instructions for inner hinge
800 I

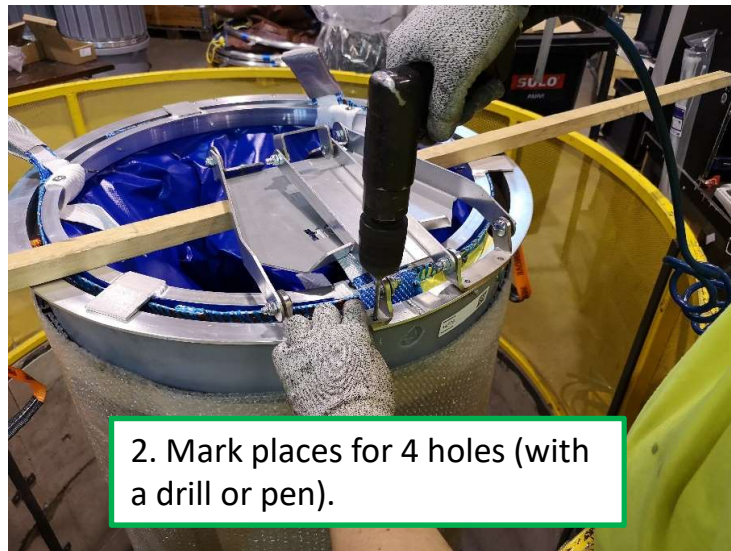
17.07.2019 Veli-Mikko Mäkelä

1. Place the hinge on top of the collar ring.

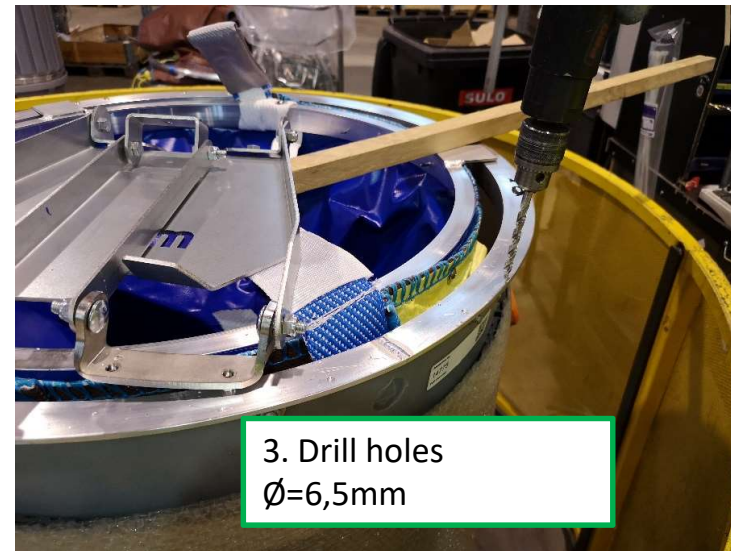
Use a support (wood stick in the picture).

Make sure that the hinge is

- centered at the back of the collar ring / well body
- aligned with the outer edge of the collar ring



2. Mark places for 4 holes (with a drill or pen).



3. Drill holes
 $\varnothing=6,5\text{mm}$



4. Attach the hinge with
- M6x25 bolts
 - M6 washers
 - M6 locking nuts

5. Use the supplied jig to drill
holes in to the main lid

Hole diameter $\varnothing=9\text{mm}$



6. Place the main lid on top of the collar ring

Use M8x25 (Torx-head) bolts and M8 large washer to attach the main lid to the inner hinge.



6a. Attach the middle screw loosely



6b. Attach the side screws loosely



6c. Tighten all screws